



Bureau de normalisation
du Québec

BNQ is a member of the National
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ANNEX TO THE CERTIFICATE

INFRA PIPE SOLUTIONS LTD.

37 Centre Street North
Huntsville, Ontario P1H 2K8

ASTM F894/2019-02-01

*Polyethylene (PE) Large Diameter Closed Outside Profile Wall
Sewer and Drain Pipe*

Certificate number: **1692**
Issue date: **2024-02-08**
Expiry date: **2026-02-28**

CLOSED PROFILE PIPE WITH SMOOTH INTERIOR SURFACE

Nominal Diameter, mm [in]	RSC	Joining System
460 [18]	160	1 and 2
495 [19.5]	160	1 and 2
530 [21]	160	1 and 2
610 [24]	160	1 and 2
690 [27]	160	1 and 2
760 [30]	160	1 and 2
840 [33]	160	1 and 2
910 [36]	250	1 and 2
1020 [40]	250	1 and 2
1070 [42]	250	1 and 2
1220 [48]	250	1 and 2
1370 [54]	250	1 and 2
1520 [60]	250	1 and 2
1680 [66]	250	1 and 2
1830 [72]	250	1 and 2
1980 [78]	250	1 and 2
2130 [84]	250	1 and 2
2290 [90]	250	1 and 2
2440 [96]	250	1 and 2
2590 [102]	250	1 and 2
2740 [108]	250	1 and 2
3050 [120]	250	1 and 2
3355 [132]	250	1 and 2

The trademark of these pipes is **WEHOLITE**.

NOTES — These pipes are supplied without bell-ends, the joining system may be:

1. Threaded Joint: joint tightness of threaded pipe ends has not been verified (Clause 8.7). This joint is not a leak-proof joint and it is intended to provide only a secure connection between pipe sections.
2. Spiral Wound Plain End: spiral wound plain-end pipe has ends cut at 90 degrees to longitudinal axis.



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HISTORY

Date	Modification description
2016-01-05	Addition to the scope of the certificate of conformity: 3355 mm (132") RSC 250
2016-02-10	Renewal of certificate.
2017-11-22	Modification of certificate: transition to the 2017 version of the protocol.
2018-02-01	Renewal of certificate.
2018-10-10	Modification of the business name.
2019-12-12	Update of certificate according to the ASTM F894 / 2019-02-01 standard. Addition of the pipe 2590 mm [102 in], RSC 250 to the scope of certificate.
2020-02-04	Renewal of certificate.
2022-02-07	Renewal of certificate.
2024-02-08	Renewal of certificate.

THE ANNEX IS AN INTEGRAL PART OF THE CERTIFICATE.