

# Standard



BNQ 3624-120/2016

Smooth Inside Wall Open-Profile Polyethylene (PE)  
Pipe and Polyethylene (PE) Fittings for Storm  
Sewers, Culverts and Soil Drainage



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BNQ 3624-120/2016

Smooth Inside Wall Open-Profile Polyethylene (PE)  
Pipe and Polyethylene (PE) Fittings for Storm  
Sewers, Culverts and Soil Drainage

*Tuyaux à profil ouvert et à paroi intérieure lisse en  
polyéthylène (PE) et raccords en polyéthylène (PE) pour  
les égouts pluviaux, les ponceaux et le drainage des sols*

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ICS: 23.040.20; 23.040.45; 93.020

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This document was prepared by a Standards Development Committee, whose voting members were:

BEAUMIER, DAVID	Groupe CTT (Sageos)
BERNARD, France	Association des ingénieurs municipaux du Québec (AIMQ)
COUILLARD, Claude	Ville de Québec — Service de l'ingénierie
DECOSTE, Simon	ADS Canada inc.
DIEZ, Carl	Soleno inc.
GAGNON-DELISLE, Johanna	Association québécoise des entrepreneurs en infrastructures (AQEI)
LECLAIR, Éric	Centre de technologie minérale et de plasturgie (CTMP)
NAZAIR, Claude	Ministère des Transports (MTQ)
POIRIER, Stéphane	Armtec
RONDEAU, Janie	Corporation des officiers municipaux et en environnement du Québec (COMBEQ)
GAGNÉ, Nicole (standards developer)	Bureau de normalisation du Québec (BNQ)

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# SMOOTH INSIDE WALL OPEN-PROFILE POLYETHYLENE (PE) PIPE AND POLYETHYLENE (PE) FITTINGS FOR STORM SEWERS, CULVERTS AND SOIL DRAINAGE

## **1**      **PURPOSE AND SCOPE**

This standard specifies the characteristics and test methods of polyethylene (PE) pipe and fittings designed for storm sewers, culverts and soil drainage.

This standard applies to smooth inside wall open-profile pipes, perforated or non-perforated, of 75 mm to 1500 mm in diameter, and to fittings made from pipe cuttings or rotomoulded fittings, injection-moulded fittings, blow-moulded fittings, or thermoformed fittings.

Pipes are divided into two classes: Class A, mainly used for urban and road infrastructures, and Class B, for soil drainage.

This document was developed to serve as a reference document for conformity evaluation activities of specific products.

NOTE — Conformity evaluation is defined as the systematic examination of the extent to which a product fulfils specified requirements.

## **2**      **NORMATIVE REFERENCES**

In this document, a dated normative reference means that this specific edition shall be used, while a non-dated normative reference means that the last edition of the reference shall be used.

For the purpose of this document, the following reference documents (including any amendments, errata, corrigenda, etc.) contain necessary requirements and are referred to in appropriate places in the text: